# Fusion

#### **USES:**

- High & Low Voltage Testing of Cables, Wires and Harnesses
- Testing of Aerospace, Transit, Power and Utility Cables and Connectors
- Testing of Medical Cables, Electrodes and Other Multi-Point Electrical Devices

#### **FEATURES:**

- 36 or 72 Pin Count Versions
- HV Test to 3500VAC, 3000VDC
- Total & Real Leakage Current Measurements to 25mA AC
- Insulation Resistance to 100GΩ
- 2- & 4-Wire Resistance Measurements
- LV Test Stimulus: 10mA 100mA
- Capacitance Test: 100pF-1000μF
- Custom Component Tests: Flying Leads, Twisted Pair, Harness
- Group Continuity Testing
- Net Testing & Programming
- Pass/Fail Testing
- Automatic Arc Detection
- Touch Screen Programming
- Auto-Learn Component Recognition



# High Voltage Cable Analyzer

# Fully Integrated Testing Up To 72 Points

#### Introduction

The Fusion Cable Analyzer is a fully integrated system for testing wires, cables and harnesses for opens, shorts, miswires and for testing components within a cable assembly. To fit your cable test application, choose from eight models, with pin count to 72 points, AC hipot voltage to 3500V and DC hipot voltage to 3000V. Its PC-based intuitive graphical touch-screen makes for easy setup and operation. The highly automated system allows for custom test programming without the need for scripting. Through component recognition, cable assemblies can be learned and test programs generated, all automatically.

### **Description**

**Low Voltage Tests:** For low resistance measurements, a 2-wire and 4-wire configuration is possible with resolution down to  $1m\Omega$  in the 4-wire mode. Make 2-wire measurements from  $1m\Omega$  to  $50M\Omega$  and 4-wire measurements from  $1m\Omega$  to  $400k\Omega$ . The unit is also capable of high resistance measurements to  $50M\Omega$ .

**High Voltage Tests:** For AC hipot testing, output voltages to 3500V are possible and for DC hipot output voltages to 3000V. Insulation resistance measurements can be made to  $100G\Omega$  at test voltages to 3000V DC.

**Component Testing:** The Fusion is able to test cable assemblies comprised of multiple components such as resistors, capacitors, diodes and switches. The Net List for components is learned automatically using "Auto Mode" and can also be edited manually. Capacitor measurements from 100pF to 1000uF are possible with basic accuracy of 2%

**Programming:** Pre-programmed component tests for Flying Leads, Twisted Pair and Harness assemblies. Group Continuity Testing for easy verification of cable grounding specifications.

**Interfaces:** Standard interfaces on the Fusion include RS-232, Printer, Monitor, Keyboard, 3 1/2" Floppy Drive and Ethernet (Network).

**Reports Generated:** Fusion will automatically generate reports for each product tested which can then be displayed, printed out or saved to a file. Reports allow products to be serialized and can be formatted by the user.

System Applications: The Fusion can be used as a stand-alone system or easily inte-

grated into a larger automated system using its digital inputs and digital outputs.

**Password Protection:** Enabling Password Protection restricts access to specific features preventing unauthorized users from modifying test programs and system parameters.



For more detailed specifications,

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1-800-253-1230

Fax 1-978-461-4295

Intl. 1-978-461-2100

### **Fusion**

#### Model Numbers:

Fusion	Model	# Points	V AC	V DC
QF1	-036	36	2500	
	-072	72	2500	
QF2	-036	36		2500
	-072	72		2500
QF3	-036	36	2500	2500
	-072	72	2500	2500
QF4	-036	36	3500	3000
	-072	72	3500	3000

#### AC Voltage:

Parameter	Range	Accuracy	Resolution
QF4 Voltage	50 – 3500V AC	±(1% + 5V)	1V
QF1, QF3 Voltage	50 - 2500V AC	$\pm(1\% + 5V)$	1V
Total & Real Current	$1\mu$ A $- 25m$ A	±3%	1μΑ
Dwell Time	500ms - 600s	$\pm(1\% + 50ms)$	10ms
Ramp Time	0s - 100s	±25%	10ms
Fall Time	0s - 100s	±25%	10ms
Discharge Time	0s - 1200s	$\pm (1\% + 50ms)$	100ms

#### DC Voltage:

Parameter	Range	Accuracy	Resolution
QF4 Voltage	50 - 3000V DC	$\pm(1\% + 5V)$	1V
QF2, QF3 Voltage	50 - 2500V DC	$\pm(1\% + 5V)$	1V
Current	1nA – 3mA	±3%	1nA
Dwell Time	100ms - 600s	$\pm$ (1% + 50ms)	10ms
Ramp Time	0s - 100s	$\pm$ (1% + 50ms)	10ms
Fall Time	0s - 100s	$\pm(1\% + 50ms)$	10ms
Discharge Time	0s - 1200s	$\pm(1\% + 50ms)$	100ms
Insulation	$1M - 49M\Omega$	±3%	$1 M\Omega$
Resistance	$50M - 499M\Omega$	±5%	$1 M\Omega$
	$500M - 1.999G\Omega$	±10%	$1 M\Omega$
	$2G-100G\Omega$	±20%	$1 M\Omega$

#### 2-Wire Resistance:

Range	Accuracy	Resolution	Max Currei
$0.000 - 9.999\Omega$	$\pm (1\% + 50 \text{m}\Omega)$	$1 \text{m}\Omega$	100mA
$10.00 - 39.99\Omega$	$\pm$ (1% + 50m $\Omega$ )	$10 \text{m}\Omega$	100mA
$40.00 - 99.99\Omega$	±1%	$10 \text{m}\Omega$	1mA
$100.0 - 399.9\Omega$	±1%	$100 \text{m}\Omega$	1mA
$400.0 - 999.9\Omega$	±1%	$100 \text{m}\Omega$	1mA
$1.000k - 3.999k\Omega$	±1%	$1\Omega$	1mA
$4.000k - 9.999k\Omega$	±1%	$1\Omega$	100μΑ
$10.00k - 39.99k\Omega$	±1%	$10\Omega$	100μΑ
$40.00k - 99.99k\Omega$	±1%	$10\Omega$	10μΑ
$100.0k - 399.9k\Omega$	±1%	$100\Omega$	10μΑ
$400.0k - 999.9k\Omega$	±3%	$100\Omega$	Auto
$1.000M - 9.999M\Omega$	±5%	1kΩ	Auto
$10.00M - 50.00M\Omega$	±10%	$10k\Omega$	Auto

#### 4-Wire Resistance:

Range	Accuracy	Resolution	Max Current
$0.000 - 9.999\Omega$	$\pm$ (1% + 5m $\Omega$ )	$1 \text{m} \Omega$	100mA
$10.00 - 39.99\Omega$	$\pm$ (1% + 5m $\Omega$ )	$10 \text{m}\Omega$	100mA
$40.00 - 99.99\Omega$	±1%	$10 \text{m}\Omega$	1mA
$100.0 - 399.9\Omega$	±1%	$100 \text{m}\Omega$	1mA
$400.0 - 999.9\Omega$	±1%	$100 \text{m}\Omega$	1mA
$1.000k - 3.999k\Omega$	±1%	$1\Omega$	1mA
$4.000k - 9.999k\Omega$	±1%	$1\Omega$	100μΑ
$10.00k - 39.99k\Omega$	±1%	$10\Omega$	100μΑ
$40.00k - 99.99k\Omega$	±1%	$10\Omega$	10μΑ
$100.0k - 399.9k\Omega$	±1%	$100\Omega$	10μΑ

#### Capacitance:

Range	Accuracy	Resolution
100.0pF - 999.9pF	$\pm(2\% + 10pF)$	0.1pF
1.000nF - 9.999nF	±2%	1pF
10.00nF - 99.99nF	±2%	10pF
100.0nF - 999.9nF	±2%	100pF
$1.000 \mu F - 9.999 \mu F$	±2%	1nF
$10.00\mu F - 99.99\mu F$	±2%	10nF
100 Ou F - 999 9u F	+2%	100nF

Interfaces: RS-232, Printer, Monitor, Keyboard,

3 1/2" Floppy Drive, Ethernet

Miscellaneous: Learn Mode

Offset/Tare Function Password Lockout Fault Location Pause Mode

**Dimensions:** Main Unit: 17 x 21.5 x 9.0 inches

Expansion Unit: 17 x 21.5 x 9.0 inches Shipping Container: 27.5 x 28.5 x 31.25 in.

Weight: QF1, QF3, QF4: 90 lbs net

QF1, QF3, QF4: 150 lbs ship

QF2: 80 lbs net QF2: 140 lbs ship

**Environmental:** Operating: 0°C to +55°C

Humidity: 8% < 80% Gradient: 30°C/Hr max, w/o condensation

Vibration: Operating: 2.45m/s<sup>2</sup> (0.25G) Vibration: Non-Operating: 11.76m/s<sup>2</sup> (1.2G)

Shock: Operating: 29.4m/s<sup>2</sup> (3G) Shock: Non-Operating: 490m/s<sup>2</sup> (50G)

Power: • 105 - 130V AC

• 60 Hz • 5A max

## **Ordering Information**

Fusion QF1-036, -072: 2500V AC	Optional A	ccessories:	800190	Spares Kit: QF1, QF2 & QF3
Fusion QF2-036, -072: 2500V DC	No P/N	Calibration B&A Data	800191	Spares Kit: QF4
Fusion QF3-036, -072: 2500V AC / 2500V DC	320329	Kit Conn MPT Crimp 13p	800192	Calibration Verification Tool
Fusion QF4-036, -072: 3500V AC / 3000V DC	350090	Tare Plug		
The short of the s	520153	EPO Switch		
Includes:	520154	EPO Switch with 1 Palm Switch		
4200-0300 AC Power Cable(s)	520155	Single Palm Switch		
150795 Instruction Manual	520156	Battery for Horizon-Pentium		
630161 Ground Probe		Motherboard		
320330 Adapter: DIN-5 to PS/2	630160	MPT Cal Cable I/F MUX-036		
Calibration Certificate traceable to NIST	000100	Will I dai dable i/i WeX 000		

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