## Fusion

## USES:

- High \& Low Voltage Testing of Cables, Wires and Harnesses
- Testing of Aerospace, Transit, Power and Utility Cables and Connectors
- Testing of Medical Cables, Electrodes and Other Multi-Point Electrical Devices


## FEATURES:

- 36 or 72 Pin Count Versions
- HV Test to $3500 \mathrm{VAC}, 3000 \mathrm{VDC}$
- Total \& Real Leakage Current Measurements to 25 mA AC
- Insulation Resistance to $100 \mathrm{G} \Omega$
- 2- \& 4-Wire Resistance Measurements
- LV Test Stimulus: $\mathbf{1 0 m A} \mathbf{- 1 0 0 m A}$
- Capacitance Test: 100pF-1000 $\boldsymbol{\mu F}$
- Custom Component Tests: Flying Leads, Twisted Pair, Harness
- Group Continuity Testing
- Net Testing \& Programming
- Pass/Fail Testing
- Automatic Arc Detection
- Touch Screen Programming
- Auto-Learn Component Recognition


## High Voltage Cable Analyzer

## Fully Integrated Testing Up To 72 Points

## Introduction

The Fusion Cable Analyzer is a fully integrated system for testing wires, cables and harnesses for opens, shorts, miswires and for testing components within a cable assembly. To fit your cable test application, choose from eight models, with pin count to 72 points, AC hipot voltage to 3500 V and DC hipot voltage to 3000 V . Its PC-based intuitive graphical touch-screen makes for easy setup and operation. The highly automated system allows for custom test programming without the need for scripting. Through component recognition, cable assemblies can be learned and test programs generated, all automatically.

## Description

Low Voltage Tests: For low resistance measurements, a 2 -wire and 4-wire configuration is possible with resolution down to $1 \mathrm{~m} \Omega$ in the 4 -wire mode. Make 2 -wire measurements from $1 \mathrm{~m} \Omega$ to $50 \mathrm{M} \Omega$ and 4 -wire measurements from $1 \mathrm{~m} \Omega$ to $400 \mathrm{k} \Omega$. The unit is also capable of high resistance measurements to $50 \mathrm{M} \Omega$.
High Voltage Tests: For AC hipot testing, output voltages to 3500 V are possible and for DC hipot output voltages to 3000 V . Insulation resistance measurements can be made to $100 \mathrm{G} \Omega$ at test voltages to 3000 V DC.
Component Testing: The Fusion is able to test cable assemblies comprised of multiple components such as resistors, capacitors, diodes and switches. The Net List for components is learned automatically using "Auto Mode" and can also be edited manually. Capacitor measurements from 100 pF to 1000 uF are possible with basic accuracy of $2 \%$
Programming: Pre-programmed component tests for Flying Leads, Twisted Pair and Harness assemblies. Group Continuity Testing for easy verification of cable grounding specifications.
Interfaces: Standard interfaces on the Fusion include RS-232, Printer, Monitor, Keyboard, $31 / 2$ " Floppy Drive and Ethernet (Network).
Reports Generated: Fusion will automatically generate reports for each product tested which can then be displayed, printed out or saved to a file. Reports allow products to be serialized and can be formatted by the user.
System Applications: The Fusion can be used as a stand-alone system or easily integrated into a larger automated system using its digital inputs and digital outputs.
Password Protection: Enabling Password Protection restricts access to specific features preventing unauthorized users from modifying test programs and system parameters.

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## Fusion

Model Numbers:

| Fusion Model |  | \# Points | V AC | V DC |
| :--- | ---: | :---: | :---: | :---: |
| QF1 | -036 | 36 | 2500 | -- |
|  | -072 | 72 | 2500 | -- |
| QF2 | -036 | 36 | -- | 2500 |
|  | -072 | 72 | -- | 2500 |
| QF3 | -036 | 36 | 2500 | 2500 |
|  | -072 | 72 | 2500 | 2500 |
| QF4 | -036 | 36 | 3500 | 3000 |
|  | -072 | 72 | 3500 | 3000 |

AC Voltage:

| Parameter | Range | Accuracy | Resolution |
| :--- | :---: | :---: | :---: |
| QF4 Voltage | $50-3500 \mathrm{~V}$ AC | $\pm(1 \%+5 \mathrm{~V})$ | 1 V |
| QF1, QF3 Voltage | $50-2500 \mathrm{~V} \mathrm{AC}$ | $\pm(1 \%+5 \mathrm{~V})$ | 1 V |
| Total \& Real Current | $1 \mu \mathrm{~A}-25 \mathrm{~mA}$ | $\pm 3 \%$ | $1 \mu \mathrm{~A}$ |
| Dwell Time | $500 \mathrm{~ms}-600 \mathrm{~s}$ | $\pm(1 \%+50 \mathrm{~ms})$ | 10 ms |
| Ramp Time | $0 \mathrm{~s}-100 \mathrm{~s}$ | $\pm 25 \%$ | 10 ms |
| Fall Time | $0 \mathrm{~s}-100 \mathrm{~s}$ | $\pm 25 \%$ | 10 ms |
| Discharge Time | $0 \mathrm{~s}-1200 \mathrm{~s}$ | $\pm(1 \%+50 \mathrm{~ms})$ | 100 ms |

DC Voltage:

| Parameter | Range | Accuracy | Resolution |
| :--- | :---: | :---: | :---: |
| QF4 Voltage | $50-3000 \mathrm{~V}$ DC | $\pm(1 \%+5 \mathrm{~V})$ | 1 V |
| QF2, QF3 Voltage | $50-2500 \mathrm{~V}$ DC | $\pm(1 \%+5 \mathrm{~V})$ | 1 V |
| Current | $1 \mathrm{nA}-3 \mathrm{~mA}$ | $\pm 3 \%$ | 1 nA |
| Dwell Time | $100 \mathrm{~ms}-600 \mathrm{~s}$ | $\pm(1 \%+50 \mathrm{~ms})$ | 10 ms |
| Ramp Time | $0 \mathrm{~s}-100 \mathrm{~s}$ | $\pm(1 \%+50 \mathrm{~ms})$ | 10 ms |
| Fall Time | $0 \mathrm{~s}-100 \mathrm{~s}$ | $\pm(1 \%+50 \mathrm{~ms})$ | 10 ms |
| Discharge Time | $0 \mathrm{~s}-1200 \mathrm{~s}$ | $\pm(1 \%+50 \mathrm{~ms})$ | 100 ms |
| Insulation | $1 \mathrm{M}-49 \mathrm{M} \Omega$ | $\pm 3 \%$ | $1 \mathrm{M} \Omega$ |
| Resistance | $50 \mathrm{M}-499 \mathrm{M} \Omega$ | $\pm 5 \%$ | $1 \mathrm{M} \Omega$ |
|  | $500 \mathrm{M}-1.999 \mathrm{G} \Omega$ | $\pm 10 \%$ | $1 \mathrm{M} \Omega$ |
|  | $2 \mathrm{G}-100 \mathrm{G} \Omega$ | $\pm 20 \%$ | $1 \mathrm{M} \Omega$ |

2-Wire Resistance:

| Range | Accuracy | Resolution | Max Current |
| :---: | :---: | :---: | :---: |
| $0.000-9.999 \Omega$ | $\pm(1 \%+50 \mathrm{~m} \Omega)$ | $1 \mathrm{~m} \Omega$ | 100 mA |
| $10.00-39.99 \Omega$ | $\pm(1 \%+50 \mathrm{~m} \Omega)$ | $10 \mathrm{~m} \Omega$ | 100 mA |
| $40.00-99.99 \Omega$ | $\pm 1 \%$ | $10 \mathrm{~m} \Omega$ | 1 mA |
| $100.0-399.9 \Omega$ | $\pm 1 \%$ | $100 \mathrm{~m} \Omega$ | 1 mA |
| $400.0-999.9 \Omega$ | $\pm 1 \%$ | $100 \mathrm{~m} \Omega$ | 1 mA |
| $1.000 \mathrm{k}-3.999 \mathrm{k} \Omega$ | $\pm 1 \%$ | $1 \Omega$ | 1 mA |
| $4.000 \mathrm{k}-9.999 \mathrm{k} \Omega$ | $\pm 1 \%$ | $1 \Omega$ | $100 \mu \mathrm{~A}$ |
| $10.00 \mathrm{k}-39.99 \mathrm{k} \Omega$ | $\pm 1 \%$ | $10 \Omega$ | $100 \mu \mathrm{~A}$ |
| $40.00 \mathrm{k}-99.99 \mathrm{k} \Omega$ | $\pm 1 \%$ | $10 \Omega$ | $10 \mu \mathrm{~A}$ |
| $100.0 \mathrm{k}-399.9 \mathrm{k} \Omega$ | $\pm 1 \%$ | $100 \Omega$ | $10 \mu \mathrm{~A}$ |
| $400.0 \mathrm{k}-999.9 \mathrm{k} \Omega$ | $\pm 3 \%$ | $100 \Omega$ | Auto |
| $1.000 \mathrm{M}-9.999 \mathrm{M} \Omega$ | $\pm 5 \%$ | $1 \mathrm{k} \Omega$ | Auto |
| $10.00 \mathrm{M}-50.00 \mathrm{M} \Omega$ | $\pm 10 \%$ | $10 \mathrm{k} \Omega$ | Auto |

4-Wire Resistance:
Range
$0.000-9.999 \Omega$
$10.00-39.99 \Omega$
$40.00-99.99 \Omega$
$100.0-399.9 \Omega$
$400.0-999.9 \Omega$
$1.000 \mathrm{k}-3.999 \mathrm{k} \Omega$
$4.000 \mathrm{k}-9.999 \mathrm{k} \Omega$
$10.00 \mathrm{k}-39.99 \mathrm{k} \Omega$
$40.00 \mathrm{k}-99.99 \mathrm{k} \Omega$
$100.0 \mathrm{k}-399.9 \mathrm{k} \Omega$

Capacitance:
Range
$100.0 \mathrm{pF}-999.9 \mathrm{pF}$
$1.000 \mathrm{nF}-9.999 \mathrm{nF}$
$10.00 \mathrm{nF}-99.99 \mathrm{nF}$
$100.0 \mathrm{nF}-999.9 \mathrm{nF}$
$1.000 \mu \mathrm{~F}-9.999 \mu \mathrm{~F}$
$10.00 \mu \mathrm{~F}-99.99 \mu \mathrm{~F}$
$100.0 \mu \mathrm{~F}-999.9 \mu \mathrm{~F}$

Interfaces:

## Miscellaneous:

| Accuracy | Resolution |
| :---: | :---: |
| $\pm(2 \%+10 \mathrm{pF})$ | 0.1 pF |
| $\pm 2 \%$ | 1 pF |
| $\pm 2 \%$ | 10 pF |
| $\pm 2 \%$ | 100 pF |
| $\pm 2 \%$ | 1 nF |
| $\pm 2 \%$ | 10 nF |
| $\pm 2 \%$ | 100 nF |

RS-232, Printer, Monitor, Keyboard, 3 1/2" Floppy Drive, Ethernet
Learn Mode
Offset/Tare Function
Password Lockout
Fault Location
Pause Mode
Main Unit: $17 \times 21.5 \times 9.0$ inches Expansion Unit: $17 \times 21.5 \times 9.0$ inches Shipping Container: $27.5 \times 28.5 \times 31.25$ in.
QF1, QF3, QF4: 90 lbs net QF1, QF3, QF4: 150 lbs ship QF2: 80 lbs net
QF2: 140 lbs ship
Operating: $0^{\circ} \mathrm{C}$ to $+55^{\circ} \mathrm{C}$
Humidity: $8 \%$ < 80\% Gradient: $30^{\circ} \mathrm{C} / \mathrm{Hr}$ max, w/o condensation Vibration: Operating: $2.45 \mathrm{~m} / \mathrm{s}^{2}(0.25 \mathrm{G})$ Vibration: Non-Operating: $11.76 \mathrm{~m} / \mathrm{s}^{2}$ (1.2G) Shock: Operating: $29.4 \mathrm{~m} / \mathrm{s}^{2}$ (3G) Shock: Non-Operating: 490m/s² (50G)

- 105-130V AC
- 60 Hz
-5A max


## Ordering Information

| Fusion QF1-036, -072: 2500V AC | Optional Accessories: |  | 800190 | Spares Kit: QF1, QF2 \& QF3 |
| :---: | :---: | :---: | :---: | :---: |
| Fusion QF2-036, -072: 2500V DC | No P/N | Calibration B\&A Data | 800191 | Spares Kit: QF4 |
| Fusion QF3-036, -072: 2500 V AC / 2500V DC | 320329 | Kit Conn MPT Crimp 13p | 800192 | Calibration Verification Tool |
| Fusion QF4-036, -072: 3500V AC / 3000V DC | 350090 | Tare Plug |  |  |
|  | 520153 | EPO Switch |  |  |
| 4200-0300 AC Power Cable(s) | 520154 | EPO Switch with 1 Palm Switch |  |  |
| 150795 Instruction Manual | 520155 | Single Palm Switch |  |  |
| 630161 Ground Probe | 520156 | Battery for Horizon-Pentium |  |  |
| 320330 Adapter: DIN-5 to PS/2 | 630160 | MPT Cal Cable I/F MUX-036 |  |  |
| Calibration Certificate traceable to NIST | 630160 | MPT Cal Cable I/F MUX-036 |  |  |

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